

Work Order ID 67518

Monday, March 28, 2011 7:34:24 AM



Page 1

Item ID: D205-641-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Ground Handling Wheel

Start Date: 3/28/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/28/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9536

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

3/11/03/28

OK for BG 11/03/28

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/3/28 SL 22

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

3/11/03/28

22

Work Order ID 67518

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Page 2

Item ID: D205-641-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Ground Handling Wheel

Start Date: 3/28/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 3/28/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Stop

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D205-641-011 Location: <u>Do</u> | | | | | | | | |
| | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

4/3/28

(2X)

11/03/28

MF 11-03-28

Picklist Print

Monday, March 28, 2011 7:34:21 AM

Page 1

Work Order ID: 67518

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel



Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
IPP K Rev D dwg 09.01.28 EC verifiedby:DD IPP REV:L
10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

AN4C46A



BOLT

Purchased

No

110

Each

321.0000

4

8



11/3/28 sp

Location

Loc Qty

Loc Code

ST360

321

101467

43

107287

97

110823

181

Manufactured

No

110

Each

224.0000

8

16



11/3/28 sp

D2570



Bushing

Location

Loc Qty

Loc Code

ST017

224

64419

17

66933

207

Manufactured

No

110

Each

30.0000

1

2



11/3/28 sp

D3405-041



Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65702

2

ST474

28

61995

2

62227

12

62958

14

2

(2x)

Picklist Print

Monday, March 28, 2011 7:34:21 AM

Page 2

Work Order ID: 67518

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 2.00

Required Qty: 2.00

D3405-043

Manufactured No

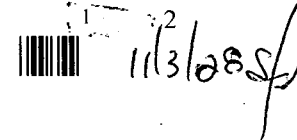
110

Each

22.0000



Lug Assembly



Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

20

61675

5

62959

15

2

MS21042L4

Purchased

No

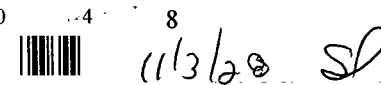
110

Each

3,525.000



Nut



(24)

Location

Loc Qty

Loc Code

ST300

3525

116188

1525

116823

2000

2

5.0 PARTS LIST

| Item | 634 -011 | 634 -015 | 634 -041 | 634 -045 | 641 -011 | Part Number | Description |
|------|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------------|
| | X | | | | | D205-634-011 | SKIDTUBE INSTALLATION (STANDARD) |
| | | X | | | | D205-634-015 | SKIDTUBE INSTALLATION (MODIFIED) |
| | 1 | | X | | | D205-634-041 | SKIDTUBE |
| | | 1 | | X | | D205-634-045 | SKIDTUBE |
| | 1 | 1 | | | X | D205-641-011 | GROUND HANDLING KIT |
| 1 | | | 1 | | | D2580-041 | 205 SKIDTUBE ASSEMBLY (STANDARD) |
| 1 | | | | 1 | | D2580-045 | 205 SKIDTUBE ASSEMBLY (MODIFIED) |
| 2A | | | 16 | 16 | | D2594-1 | * PLUG |
| 2B | | | 16 | 16 | | D2594-3 | * O-RING |
| 3 | | | 1 | 1 | | D2855 | * AFT CAP |
| 4 | | | 2 | 2 | | AN3-5A | * BOLT |
| 5 | | | 2 | 2 | | AN960JD10L | * WASHER |
| 6A | | | 1 | 1 | | D3564-9 | * WEARSHOE (REPLACES D2577-1) |
| 6B | | | 1 | 1 | | D3566-1 | * GASKET |
| 7A | | | 1 | 1 | | D3564-11 | * WEARSHOE (REPLACES D2577-3) |
| 7B | | | 1 | 1 | | D3566-1 | * GASKET |
| 8A | | | 1 | 1 | | D3564-5 | * WEARSHOE (REPLACES D2577-5) |
| 8B | | | 1 | 1 | | D3566-5 | * GASKET |
| 9A | | | 1 | 1 | | D3564-13 | * WEARSHOE |
| 9B | | | 1 | 1 | | D3566-13 | * GASKET |
| 10 | | | 50 | 50 | | AN3C4A | * BOLT (REPLACES AN3-4A) |
| 11 | | | 50 | 50 | | AN960C10L | * WASHER (REPLACES AN960JD10L) |
| 12 | | | 50 | 50 | | ALS4-1032-130 | * INSERT |
| 13 | | | 2 | 2 | | ALS4-1032-225 | * INSERT |
| 20 | 1 | 1 | | | | D2571 | SADDLE, FWD OUTSIDE |
| 21 | 1 | 1 | | | | D2572 | SADDLE, FWD INSIDE |
| 22 | 1 | 1 | | | | D2573 | SADDLE, AFT OUTSIDE |
| 23 | 1 | 1 | | | | D2574 | SADDLE, AFT INSIDE |
| 24 | 8 | 8 | | | | AN4-51A | BOLT |
| 25 | 16 | 16 | | | | D2570 | BUSHINGS |
| 26 | 8 | 8 | | | | MS21042L4 | NUT (OR MS21042-4) |
| 27 | 8 | 8 | | | | AN6-12A | BOLT |
| 28 | 8 | 8 | | | | AN960JD616 | WASHER |
| 29 | 16 | 16 | | | | AN4-6A | BOLT |
| 30 | 32 | 32 | | | | AN960JD416 | WASHER |
| 31 | 16 | 16 | | | | MS21042L4 | NUT (OR MS21042-4) |
| 32 | 4 | 4 | | | | D2747 | SET SCREW |
| 33 | 2 | 2 | | | | D3533-1 | SET SCREW |
| 40 | 1 | 1 | | | | D3407-041 | TOW RING (REPLACES D2968-041) |
| 41 | 1 | 1 | | | | D3456-1 | WASHER |
| 43 | 1 | 1 | | | | MS21043-4 | NUT |
| 44 | 2 | 2 | | | | D3417-5 | WASHER |
| 50 | | | | | 1 | D3405-041 | LUG ASSEMBLY (REPLACES D2736-1) |
| 51 | | | | | 11 | D3405-043 | LUG ASSEMBLY (REPLACES D2736-3) |
| 52 | | | | | 4 | AN4C47A | BOLT |
| 53 | | | | | 8 | D2570 | BUSHING |
| 54 | | | | | 4 | MS21043-4 | NUT (OR MS21042-4) |
| 60 | 2 | 2 | | | | D2876 | SADDLE SPACER |
| 61 | 2 | 2 | | | | D2877 | SADDLE SPACER |

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND
INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

5.0 PARTS LIST (D205-634 REV. F)

| Item | 634 -011 | 634 -015 | 634 -041 | 634 -045 | 641 -011 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|--------------|----------------------------------|
| | X | | | | | D205-634-011 | SKIDTUBE INSTALLATION (STANDARD) |
| | | X | | | | D205-634-015 | SKIDTUBE INSTALLATION (MODIFIED) |
| | 1 | | X | | | D205-634-041 | SKIDTUBE |
| | | 1 | | X | | D205-634-045 | SKIDTUBE |
| | 1 | 1 | | | X | D205-641-011 | GROUND HANDLING KIT |

IS:

| | | | | | | | |
|----|--|--|--|--|---|---------|------|
| 52 | | | | | 4 | AN4C46A | BOLT |
|----|--|--|--|--|---|---------|------|

WAS:

| | | | | | | | |
|----|--|--|--|--|---|---------|------|
| 52 | | | | | 4 | AN4C47A | BOLT |
|----|--|--|--|--|---|---------|------|

5.0 PARTS LIST (D204-635 REV. F)**32.9 PARTS LIST (ICA-D204-635 REV. 3)**

| Item | 635 -011 | 635 -041 | 641 -011 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|--------------|-----------------------|
| | X | | | D204-635-011 | SKIDTUBE INSTALLATION |
| | 1 | X | | D204-635-041 | SKIDTUBE |
| | 1 | | X | D205-641-011 | GROUND HANDLING KIT |

IS:

| | | | | | |
|----|--|--|---|---------|------|
| 52 | | | 4 | AN4C46A | BOLT |
|----|--|--|---|---------|------|

WAS:

| | | | | | |
|----|--|--|---|---------|------|
| 52 | | | 4 | AN4C47A | BOLT |
|----|--|--|---|---------|------|

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.11.26
CERT. NO.: SH96-88
ISSUE NO.: 3

| | | | |
|--|---------------------------|--|--------------|
| A | NEW ISSUE (REF. CAR10-27) | MB | 10.11.26 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | DSI 9536 | SHEET 1 OF 1 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | P/N CORRECTION | NTS |
| DATE | 10.11.26 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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